Parts Change Information

SUBJECT: TM5000 Idler IV; Transfer **Document No.: 20031**

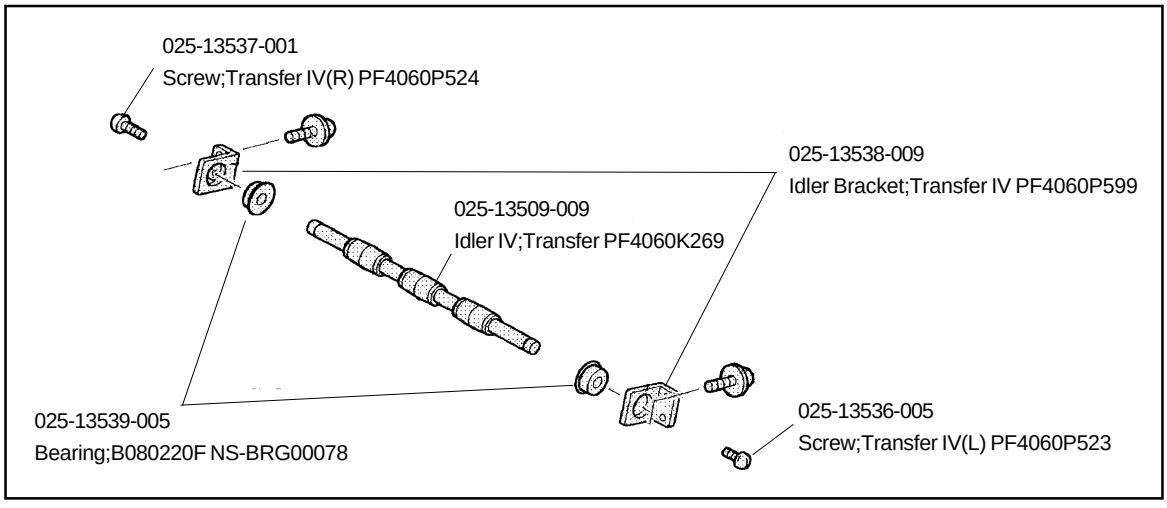
New Part #: **New Description:** **Old Part #:** **Old Description:** **Serial # Cut-in:** Unknown	**See Below**	**Reason For Change** **[ ] Cost Effective** **[ ] Eliminate Claims** **[X] Improve Operation** **[ ] Other**	**Applies to:** **TM5000**
[X] New	**[X] Modified**	**[ ] Obsoleted**	**[ ] Other**

Summary: Parts have been modified/added to the Idler IV; Transfer area of the TM5000 in order to prevent noise made by the Idler's rotation.

New Part Information:

Part No.	Part Name	Q'ty
025-13536-005	Screw; Transfer IV(L) PF4060P523	1
025-13537-001	Screw; Transfer IV(R) PF4060P524	1
025-13538-009	Idler Bracket; Transfer IV PF4060P599	2
025-13539-005	Bearing; B080220F NS-BRG00078	2

Procedure: When servicing the Idler IV; Transfer area of the TM5000, note whether you are dealing with an old or modified machine and order parts accordingly.



Note: Serial number cut-in information is not available for this modification so modified machines must be identified another way. Riso recommends looking for the presence of Screw; Transfer IV (L) and (R). If these screws are present, you are dealing with one of the new machines.